

Product Specification



3-Axis Desktop Dual Iron Soldering Robot Model: STA331D

Features:

- High power soldering station with fast heat recover to ensure the stability of continuous solder.
- Automatic cleaning system for soldering iron tip to enhance production efficiency.
- I/O interface provided for external input and output control.
- Auto smoke suction system during soldering process.
- Optional vision position guide system to solve the jig and product X & Y axis position inconsistency.
- Optional safety grating and guard to ensure operator safety
- Optional tower light to show machine running condition.
- Optional N2 generator for soldering performance enhancement.
- Optional auto brush tip cleaner.
- Optional fume extractor.

Main Technical Parameters:

Brand name		ATOM
Model number		STA331D
Motor type used		Stepper
Machine casing		Aluminum
Machine Operation Voltage (V ac)		100 ~ 240
Soldering Station Power (watt)		200
Soldering Station Tower (wate) Soldering Station Temperature Range (°C)		50 ~ 500 (Selection range)
Control Axis		3
Soldering iron		2
Movement Range	X-axis (mm)	300
	Y-axis (mm)	300
	Z-axis (mm)	100
Speed Range	X-axis (mm/sec)	0.1 ~ 600
	Y-axis (mm/sec)	0.1 ~ 600
	Z-axis (mm/sec)	0.1 ~ 300
Position Repeatable Accuracy	X-axis (mm)	
	y Y-axis (mm)	±0.02
	Z-axis (mm)	
Resolution	X-axis (mm)	
	Y-axis (mm)	±0.01
	Z-axis (mm)	
Program setting method		Point to point teaching (PTP)
Teaching Pendant File Capacity		Up to 999 files or Single file up to 60000 points
Processing File Capacity		Up to 255 files
Applicable Solder Wire Diameter (mm)		0.3, 0.5, 0.6, 0.8, 1.0, 1.2, 1.6
Teaching Pendant		9011D
Self-Feeder Soldering Station		378CA (2 units)
V-cutter Feeder		371LI (2 units)
Soldering Iron Type		9018M (2 pcs)
Soldering Tip Series		911G-XXXX / 911B-XXXX
	emperature (°C)	0~40
Conditions H	lumidity (%)	20~90 (no condensing)

Note: The movement range could be customized as per requirement