

### 4-Axis Single Iron Desktop Auto Soldering Machine

#### Model: STA551YR



#### Features:

- High power soldering station with fast heat recover to ensure the stability of continuous solder
- Automatic cleaning system for soldering iron tip to enhance production efficiency
- I/O interface provided for external input and output control
- Optional visual position identification system to solve the jig and product position consistency problem
- Optional safety grating and guard to ensure operator safety

#### Main Technical Parameters:

<b>Model</b>		<b>STA551YR</b>
<b>Motor type</b>		<b>Stepper</b>
<b>Machine Operation Voltage (V ac)</b>		<b>100 ~ 240</b>
<b>Soldering Station Power (watt)</b>		<b>200</b>
<b>Soldering Station Temperature Range (°C)</b>		<b>50 ~ 500 (Selection range)</b>
<b>Control Axis</b>		<b>4</b>
<b>Soldering iron</b>		<b>1</b>
<b>Movement Range</b>	X-axis (mm)	<b>500</b>
	Y1-axis (mm)	<b>500</b>
	Y2-axis (mm)	<b>500</b>
	Z-axis (mm)	<b>100</b>
	R-axis (°)	<b>300</b>
<b>Speed Range</b>	X-axis (mm/sec)	<b>0.1 ~ 600</b>
	Y1-axis (mm)	<b>0.1 ~ 600</b>
	Y2-axis (mm/sec)	<b>0.1 ~ 600</b>
	Z-axis (mm/sec)	<b>0.1 ~ 300</b>
	R-axis (°/sec)	<b>0.1 ~ 600</b>
<b>Position Accuracy</b>	Repeatable X-axis (mm)	<b>±0.02</b>
	Y1-axis (mm)	
	Y2-axis (mm)	
	Z-axis (mm)	
	R-axis (°)	
<b>Resolution</b>	X-axis (mm)	<b>±0.01</b>
	Y1-axis (mm)	
	Y2-axis (mm)	
	Z-axis (mm)	
	R-axis (°)	
<b>Program setting method</b>		<b>Point to point teaching (PTP)</b>
<b>Teaching Pendant File Capacity</b>		<b>Up to 999 files or Single file up to 60000 points</b>
<b>Processing File Capacity</b>		<b>Up to 255 files</b>
<b>Applicable Solder Wire Diameter (mm)</b>		<b>0.3, 0.5, 0.6, 0.8, 1.0, 1.2</b>
<b>Environmental Conditions</b>	<b>Temperature (°C)</b>	<b>0~40</b>
	<b>Humidity (%)</b>	<b>20~90 (no condensing)</b>
<b>Teaching Pendant model</b>		<b>QUICK9011D</b>
<b>Self-Feeder Soldering station model</b>		<b>QUICK378CA</b>
<b>Soldering Iron type</b>		<b>QUICK9018M</b>
<b>Solder wire feeder type</b>		<b>QUICK371LI</b>

Note: The movement range could be customized as per requirement